Underhung and Monorail Crane Perpendicular with Frame

**Note:**
1. Refer to Erection Drawings for Crane Dimensions, Part Marks, Bolts, Washers and additional information supplied by Building Manufacturer.
2. Crimp or Tack–Weld Bolt and Nut threads at Crane Beam, Angle Brace, and Crane Bracket after fully installed and adjusted.
3. CL121 Wing Plate to be field welded when Crane Beam is NOT provided by Bldg Mfg and is factory welded when Crane Beam IS by Bldg Mfg
4. All welding is to be performed by welders who are certified by an AWS certified welding inspector to be qualified in accordance with AWS D1.1 for process and position required to weld the field modification.
5. All welding is to be performed using electrode requirements for Group II steel in accordance with AWS D1.1, Table 3.1