*Note: Field measure
Opening Width and cut Sill Trim to required length.

*Field Cut Remainder and Remove

Jamb Trim F482 or Alternate F484

Field cut 2" tab and bend up 90 degrees under Sill Trim

Caulk with HW54_ at this edge after installation

Corner Detail

Opening Width + 6" (+2" Lap when req'd)

*Opening Width + 3"

1 1/2"

*Opening Width

1 1/2"

Sill Trim F848

Top View

2" Lap with HW54_
Caulking

Field cut and remove

Do not cut or remove face of Sill Trim. See Corner Detail.

Note: Jamb & Head Trim are to be installed BEFORE blanket insulation is applied to walls

Note: Panel position is shown with Panel Rib starting 6" from Steel Line and Opening on 1'–0 module. Location of Panel Rib may vary depending on the Opening Width and location. Field measure before cutting Panel and Trim.