Welded Clips - Framed Opening Connections
Cold Form and Hot Rolled Cee - Jamb/Sub Jamb to Beam or Hot Rolled Channel

Field Located

* Hole Location from face of Cee
Cold Form JLC_ & JRC_ use 1 1/2"
Hot Rolled JL_ & JR_ use 1 1/2" + Web Thk

CL751 or PC60_ Clip
(2) 1/2" φ Bolts
"A"
Beam

CL751 or PC60_ Clip
(2) 1/2" φ Bolts
Field Drill 9/16 φ Holes in Beam Web

Jamb/Sub Jamb
(Cold Form Shown, Hot Rolled Similar)

Jamb/Sub Jamb to Beam Web
(Field Located)

Section "A"

Note: CL750 & CL751 will be reversed if channel is toed up

CL750 Clip
(2) 1/2" φ Bolts
"B"

CL751 Clip
(2) 3/8" φ Bolts
Field Drill 9/16 φ Holes in Channel Web

Hot Rolled Channel
(Toed Down Shown
Toed Up Similar)

Steel Line

Jamb/Sub Jamb
(Cold Form Shown, Hot Rolled Similar)

Jamb/Sub Jamb To Hot Rolled Channel Web
(Field Located)

Section "B"